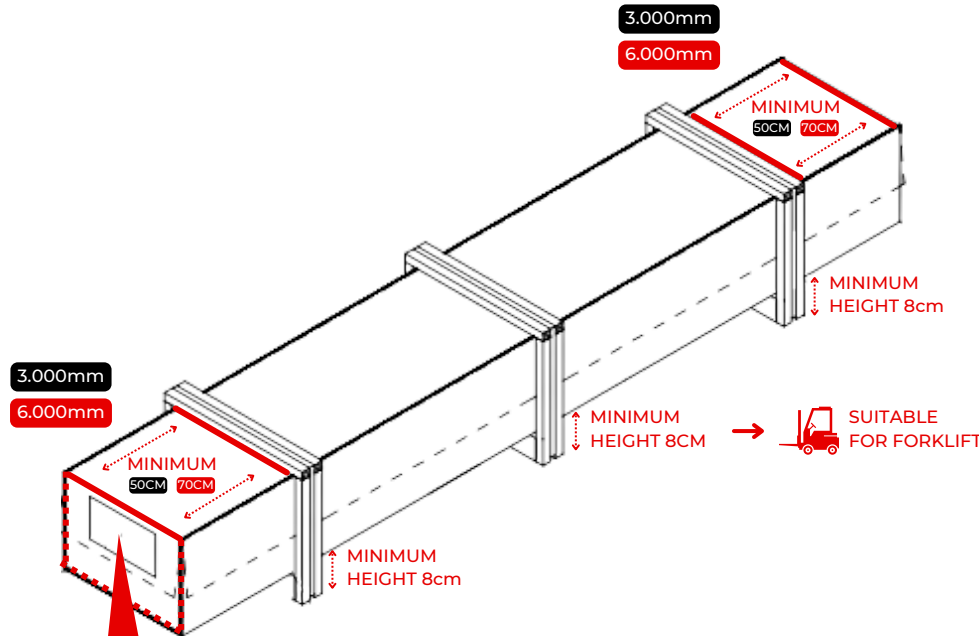


# Copper alloys packaging requirements



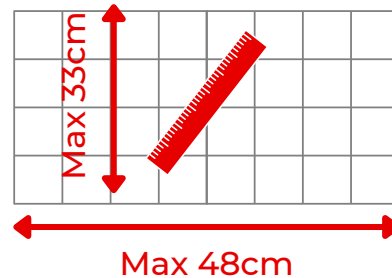
## GENERAL REQUIREMENTS

- Material must be packed according to the positive/negative examples on page two.
- Labels must be visible on both ends of the colli.
- PE/steel strapping must always be mechanically tightened
- Different dimensions must be packed separately
- Material must stand on wooden feet, minimum 8cm high
- Round material (bars, tubes) must be packed on wooden planks to avoid colli to roll over.

### Label must...

- ... be placed in both ends
- ... be neutral
- ... state Alumeco's PO number
- ... state material dimensions
- ... state weight & PC
- ... state the charge number
- ... state alloy & temper
- ... state the colli number

### Packaging outside dimensions



Full/open profiles



# Good & less good examples

This colli has been packed without steel/PE band, the material can tilt on the wood, making it difficult & dangerous to handle.



This colli has wooden feet >8cm for easy handling, the material is secured with steel band against uncontrolled movement and the top side is protected with wood.



The PE/steel band on this colli has not been **mechanically tightened (!)** with a ratchet. The “hand tight” band got loose, resulting in the material stack falling apart.



Same as above, but here the material is additionally protected with plastic foil against dust and humidity



Different dimensions have been packed into one colli. This should be avoided as it makes our goods reception more time intensive.



The end caps fell off before/during handling as they were not properly attached. This poses a contamination risk for the inside of the tube.

The profiles have been wrapped in plastic and are protected by wood along the entire length of the package.

